Ermeto Original
Schweißverschraubungen
## Index

### Anschweißverschraubungen

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1) Druckwert genannt = Artikel lieferbar
2) L = Leichte Baureihe; S = Schwere Baureihe
3) PN (bar) = PN (MPa)

### Bestellzeichen-Ergänzungen

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*Ergänzen Sie bitte die Bestellzeichen mit den Kennbuchstaben für das gewünschte Material.*
**WAS Winkel-Anschweißstutzen**

Anschweiß-Anschluss / EO 24°-Anschluss

| Bau- | D1 | D3 | D4 | L1 | L2 | L3 | L4 | S1 | S2 | Gewicht | Bestellzeichen | PN (bar) 1) |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | g/1 St. | Stahl | Edelstahl |
| reihe |  |  |  |  |  |  |  |  |  |  |  |  |
| L 2) | 06 | 4 | 10 | 19 | 12.0 | 19 | 27 | 12 | 14 | 20 | WAS06L | 315 | 315 |
| 08 | 6 | 12 | 21 | 14.0 | 23 | 29 | 12 | 17 | 25 | WAS08L | 315 | 315 |
| 10 | 8 | 14 | 22 | 15.0 | 24 | 30 | 14 | 19 | 34 | WAS10L | 315 | 315 |
| 12 | 10 | 16 | 24 | 17.0 | 25 | 32 | 17 | 22 | 45 | WAS12L | 315 | 315 |
| 15 | 12 | 19 | 28 | 21.0 | 30 | 36 | 19 | 27 | 81 | WAS15L | 315 | 315 |
| 18 | 15 | 22 | 31 | 23.5 | 33 | 40 | 24 | 32 | 113 | WAS18L | 315 | 315 |
| 22 | 19 | 27 | 35 | 27.5 | 37 | 44 | 27 | 36 | 151 | WAS22L | 160 | 160 |
| 28 | 24 | 32 | 38 | 30.5 | 42 | 47 | 36 | 41 | 271 | WAS28L | 160 | 160 |
| 35 | 30 | 40 | 45 | 34.5 | 49 | 56 | 41 | 50 | 113 | WAS35L | 160 | 160 |
| 42 | 36 | 46 | 51 | 40.0 | 57 | 63 | 50 | 60 | 420 | WAS42L | 160 | 160 |
| S 3) | 06 | 4 | 11 | 23 | 16.0 | 23 | 31 | 12 | 17 | 31 | WAS06S | 630 | 630 |
| 08 | 5 | 13 | 24 | 17.0 | 24 | 32 | 14 | 19 | 44 | WAS08S | 630 | 630 |
| 10 | 7 | 15 | 25 | 17.5 | 25 | 34 | 17 | 22 | 59 | WAS10S | 630 | 630 |
| 12 | 8 | 17 | 29 | 21.5 | 29 | 38 | 17 | 24 | 78 | WAS12S | 630 | 630 |
| 16 | 12 | 21 | 33 | 24.5 | 33 | 43 | 24 | 30 | 133 | WAS16S | 400 | 400 |
| 20 | 16 | 26 | 37 | 26.5 | 37 | 48 | 27 | 36 | 192 | WAS20S | 400 | 400 |
| 25 | 20 | 31 | 42 | 30.0 | 42 | 54 | 36 | 46 | 351 | WAS25S | 400 | 400 |
| 30 | 25 | 36 | 49 | 35.5 | 49 | 62 | 41 | 50 | 525 | WAS30S | 400 | 400 |
| 38 | 32 | 44 | 57 | 41.0 | 57 | 72 | 50 | 60 | 785 | WAS38S | 315 | 315 |

1) Druckwert genannt = Artikel lieferbar
2) L = Leichte Baureihe; 3) S = Schwere Baureihe

**Bestellzeichen-Ergänzungen**

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*Ergänzen Sie bitte die Bestellzeichen mit den Kennbuchstaben für das gewünschte Material.

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*Lieferung ohne Mutter und Schneidring. Hinweise zum Bestellen von Komplettverschraubungen bzw. alternativen Dichtungsmaterialien siehe Seite I7.*
### Schweißverschraubungen

**ASK Anschweißverschraubung für Rohr**

Anschweiß-Anschluss / Anschweiß-Anschluss

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1) Druckwert genannt = Artikel lieferbar

1) S = Schwere Baureihe

**PN (bar)1) = PN (MPa)**

**Bestellzeichen-Ergänzungen**

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*Ergänzen Sie bitte die Bestellzeichen mit den Kennbuchstaben für das gewünschte Material.*
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EO 24° Anschluss / EO 24° Anschluss

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¹Druckwert genannt = Artikel lieferbar
²L = Leichte Baureihe; ³S = Schwere Baureihe
PN (bar) = PN (MPa)

Lieferung ohne Mutter und Schneidring. Hinweise zum Bestellen von Komplettverschraubungen bzw. alternativen Dichtungsmaterialien siehe Seite 17.

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*Ergänzen Sie bitte die Bestellzeichen mit den Kennbuchstaben für das gewünschte Material.*
**SKA Schweißkegel**

EO 24° Schweißkegel / Anschweiß-Anschluss

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1) Druckwert genannt = Artikel lieferbar
2) L = Leichte Baureihe; S = Schwere Baureihe
3) PN (bar) = PN (MPa)

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<tr>
<th>Material</th>
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*Ergänzen Sie bitte die Bestellzeichen mit den Kennbuchstaben für das gewünschte Material.

**Bestellzeichen-Ergänzungen**

- Stahl: SKA16X2
- Edelstahl: SKA16X21
- NBR
- VIT

**Ergänzung der Bestellzeichen mit den Kennbuchstaben für das gewünschte Material.**
### Schweißverschraubungen

#### SKAR Schweißkegel-Reduzierung

**EO 24° Schweißkegel / Anschweiß-Anschluss**

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## SKAR Schweißkegel-Reduzierung

**EO 24° Schweißkegel / Anschweiß-Anschluss**

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\(^1\)Druckwert genannt = Artikel lieferbar

\(^2\)L = Leichte Baureihe; \(^3\)S = Schwere Baureihe

PN (bar)\(^{10}\) = PN (MPa)

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**Ergänzen Sie bitte die Bestellzeichen mit den**
**Kennbuchstaben für das gewünschte Material.**

### Material und Kennbuchstaben

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<th>Material</th>
<th>Beispiel</th>
<th>Standard-Dichtungswerkstoff (keine zusätzl. Kennbuchstaben erforderlich)</th>
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M9
Katalog 4100/DE
SKA-ORB Schweißkegel (orbital)

EO 24°-Schweißkegel / Anschweiß-Anschluss (orbital)

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1) Druckwert genannt = Artikel lieferbar
2) L = Leichte Baureihe; S = Schwere Baureihe
3) PN (bar) = PN (MPa)

**Ergänzen Sie bitte die Bestellzeichen mit den Kennbuchstaben für das gewünschte Material.**

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<th>Bestellzeichen-Ergänzungen</th>
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# SKA-RB Schweißkegel-Rohrbogen

**EO 24° Schweißkegel / Anschweiß-Anschluss**

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¹) Druckwert genannt = Artikel lieferbar  
²) S = Schwere Baureihe  
PN (bar) = PN (MPa)

### Bestellzeichen-Ergänzungen

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*Ergänzen Sie bitte die Bestellzeichen mit den Kennbuchstaben für das gewünschte Material.*
### OR O-Ringe für Schweißkegel

Für Type: SKA, SKAR, SKA-RB

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<td>OR4.5X1.5VITX</td>
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<td>OR6.5X1.5VITX</td>
</tr>
<tr>
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</tr>
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<td>OR33.3X2.4VITX</td>
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³L = Leichte Baureihe; ⁴S = Schwere Baureihe

L = Leichte Baureihe; S = Schwere Baureihe
Ermeto Original
Hochdruck
Hydraulik-Flansche